

Step Motors with Integrated Drive





FASTECH Co.,Ltd.

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* Before operation *

- Thank you for your purchasing Ezi-STEP BT
- Ezi-STEP BT is an all-in-one Unit, For high-speed and high-precision drive of a stepping motor Ezi-STEP BT is an unique drive that adopts a new control scheme owing to an on-board high-performance 32bit digital signal processor.
- This manual describes handling, maintenance, repair, diagnosis and troubleshooting of Ezi-STEP BT
- · Before operating Ezi-STEP BT, thoroughly read this manual,
- After reading the manual, keep the manual near the Ezi-STEP BT so that any user can read the manual whenever needed

1. Precautions

General Precautions

- Contents of this manual are subject to change without prior notice for functional improvement. change of specifications or user's better understanding. Thoroughly read the manual provided with the purchased Ezi-STEP BT
- · When the manual is damaged or lost, please contact with Fastech's agents or our company at the address on the last page of the manual.
- Our company is not responsible for a product breakdown due to user's dismantling for the product and such a breakdown is not guaranteed by the warranty

Put the Safety First

- · Before installation, operation and repairing the Ezi-STEP BT, thoroughly read the manual and fully understand the contents. Before operating the Ezi-STEP BT please, understand the mechanical characteristics of the Ezi-STEP BT and related safety information and precautions.
- This manual divides safety precautions into Attention and Warning.



If user does not properly handle the product, the user may Attention: seriously or slightly injured and damages may occur in the machine



If user does not properly handle the product, a dangerous . Warning : situation (such as an electric shock) may occur resulting in deaths or serious injuries.

 Although precaution is only a Attention, a serious result could be caused depending on the situation. Follow safety precautions.

Check the Product

A
/: \

Attention

Check the Product is damaged or parts are missing.

Otherwise, the machine may get damaged or the user may get injured,

Installation

Carefully move the Ezi-STEP BT.

Otherwise the Product may get damaged or User's foot may get injured by dropping the product.

Use non-flammable materials such as metal in the place where the Ezi-STEP BT is to be installed.



Otherwise, a fire may occur.

When installing several Ezi-STEP BT in a sealed place, install a cooling fan to keep the ambient temperature of the Ezi-STEP BT as 50°C or lower.

Otherwise, a fire or other kinds of accidents may occur due to overheating.



The process of Installation, Connection, Operation, Checking and Repairing should be done with qualified person.

Otherwise, a fire or other kinds of accidents may occur.

Connect Cables



Attention

Keep the rated range of Input Voltage for Ezi-STEP BT.

Otherwise, a fire or other kinds of accidents may occur.

Cable connection should follow the wiring diagram.

Otherwise a fire or other kinds of accidents may occur



⚠ Warning

Before connecting cables, check if input power is off. Otherwise, an electric shock or a fire may occur.

The case of the Ezi-STEP BT is insulated from the ground of the internal circuit by the condenser, Ground the Ezi-STEP BT.

Otherwise, an electric shock or a fire may occur.

Operation

If a protection function(alarm) occurs, firstly remove its cause and then release(alarm reset) the protection function.

If you are operating continuously without removing its cause the machine may get damaged or the user may get injured.

Do not make Motor Free and make input signal to ON during operation.

Motor will stop and stop current will become zero. The machine may get damaged or the user may get injured.

Attention

Make all input signals to OFF before supply input voltage to Ezi-STEP BT.

The machine may get damaged or the user may get injured by motor operation.

All parameter values are set by default factory setting value. Change this value after reading this manual throughly. Otherwise, the machine may get damaged or other kinds of accidents may occur.

Check and Repair

Stop supplying power to the main circuit and wait for a while before checking or repairing the Ezi-STEP BT.

Electricity remaining in the capacitor may cause danger.



♠ Warning

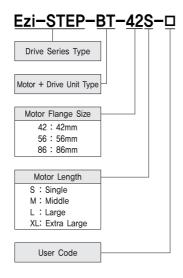
Do not change cabling while power is being supplied.

Otherwise, the user may get injured or the product may get damaged.

Do not reconstruct the Ezi-STEP BT.

Otherwise, an electric shock may occur or the reconstructed product can not get After-Service.

■ Part Numbering



■ Combination List of Ezi-STEP BT

Unit Part Number
Ezi-STEP-BT-42S
Ezi-STEP-BT-42M
Ezi-STEP-BT-42L
Ezi-STEP-BT-42XL
Ezi-STEP-BT-56S
Ezi-STEP-BT-56M
Ezi-STEP-BT-56L
Ezi-STEP-BT-86M
Ezi-STEP-BT-86L
Ezi-STEP-BT-86XL

2. Main characteristics

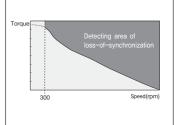


Sensorless Stall Detection

Detecting the loss-of-synchronization with on-board DSP (Patent pending)

Ezi-STEP® can detect the loss-of-synchronization of a stepping motor without the addition of an external sensor. By monitoring the voltage, current, and back-emf signal, the on-board DSP estimates the current position of a rotor and enables it to detect the loss-of-synchronization (an impossible task for a conventional stepping motor drive), this allows for high-speed operation at 100% torque rating without loss-of-synchronization*,

*Effective only over 300rpm



2

Microstep and Filtering

High precision Microstep function and Filtering (Patent pending)

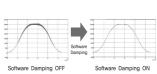
The high-performance DSP operates at step resolutions of 1.8° up to maximum 0.0072° (1/250 steps) and Ezi-STEP[®] adjusts PWM control signal in every 25μ sec, which makes it possible for more precise current control, resulting in high-precision Microstep operation,



Software Damping

Vibration suppression and high-speed operation (Patent pending)

Vibration suppression and High-speed operation (Patent pending) Motor vibration is created by magnetic flux variations of the motor, lower current from the drive due to back-emf from the motor at high speeds and lowering of phase voltages from the drive, Ezi-STEP® drive detects these problems and the DSP adjusts the phase of the current according to the pole position of the motor, drastically suppressing vibration. This allows the smooth operation of the motor at high speed,



*This is real measured speed that using 100000[pulse/rev] encoder,

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4) Drive Output Signal Monitoring

Ezi-STEP® provides loss of step, run/stop, over-current, over-heat, over-voltage, power, and motor connection alarms that can be monitored by the controller and visible by a motor-mounted flashing led indicator.



Improvement of High-Speed Driving

Depending on the speed of a stepping motor, Ezi-STEP® automatically increases the supply voltage and prevents the torque lowering due to the low operating voltage to the motor caused by back-emf voltage, this enables high-speed operation. Additionally, the software damping algorithm minimizes the vibration and prevents the loss-of-synchronization at high-speed.

3. Drive Specification and Dimension

3.1 Drive Specification

Motor Model		BT-42 Series	BT-56 Series	BT-86 Series				
Input Voltage		24VDC ±10%	24VDC ±10%	40~70VDC				
С	ontrol Method	Bipolar PWM drive with 32bit DSP						
	Current Consumption	Max: 500mA (Except m	otor current)					
g uo	Ambient Temperature	In Use : 0~50°C In Storage : -20~70°C						
Operating Condition	Humidity	In Use: 35~85%RH (No In Storage: 10~90%RH	0,					
_	Vib. Resist.	0.5G						
	Resolution (P/R)	500 1,000 1,600 2,000 3,200 3,600 4,000 5,000 6,400 8,000 10,000 20,000 25,000 36,000 40,000 50,000 (Set by RS-232C Communication) *Default: 10,000						
	Max. Input Pulse Frequency	500KHz (Duty 50%)						
Protection Functions Protection Functions Protection Functions Over Current Error, Over Speed Error, Step Out Error, Over Tempe Error, Over Regenerated Voltage Error, Motor Connect Error, Motor Voltage Error, System Error, ROM Error, Input voltage Error (Identifiable which alarm is activated by counting the blinking time status monitor LED) Power Status(Green). Alarm Status(Red)								
귤	LED Display	Power Status(Green), Ala	arm Status(Red)					
	STOP Current	10%~100% (Set by RS-232C Communication) Be setted to set value of STOP Current after 0,1 second after motor stop, *Default: 50%						
	Pulse Input 1 Pulse/2 Pulse (Set by RS-232C Communication) Method 1 Pulse: Pulse/Direction, 2 Pulse: CW/CCW *Default: 2 Pulse							
	e. *Default : CW							
	Speed/Position Control Command	Pulse train input (Photoc	coupler Input)					
o	Input Signal	Motor Free/Alarm Reset	(Photocoupler Input)					
Sign	Input Signal Motor Free/Alarm Reset (Photocoupler Input)							

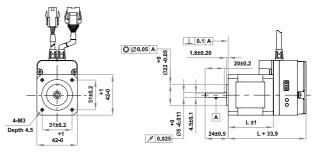
4. Motor specifications and Size

4.1 BT-42 Series

4,1,1 Motor Specifications

MODE	L	UNIT	BT-42S	BT-42M	BT-42L	BT-42XL
DRIVE METHOD			BI-POLAR	BI-POLAR	BI-POLAR	BI-POLAR
NUMBER OF PHASES	3		2	2	2	2
VOLTAGE		VDC	3,36	4.32	4.56	7.2
CURRENT per PHASI	E	А	1.2	1,2	1,2	1.2
RESISTANCE per PHA	ASE	Ohm	2,8	3,6	3.8	6.0
INDUCTANCE per PH	ASE	mH	2,5	7.2	8.0	15,6
HOLDING TORQUE		N·m	0.32	0.44	0.5	0,65
ROTOR INERTIA		g·cm²	35	54	77	114
WEIGHTS	WEIGHTS		220	280	350	500
LENGTH (L)		mm	33	39	47	59
ALLOWABLE	3mm		22	22	22	22
OVERHUNG LOAD	8mm	N	26	26	26	26
(DISTANCE FROM	13mm	IN	33	33	33	33
END OF SHAFT)	18mm		46	46	46	46
ALLOWABLE THRUST	ALLOWABLE THRUST LOAD		Lower than motor weight			
INSULATION RESISTA	NCE	MOhm	100min, (at 500VDC)			
INSULATION CLASS			CLASS B (130°C)			
OPERATING TEMPERA	TURE	$^{\circ}$	0 to 55			

4.1.2 Motor Dimension (mm)

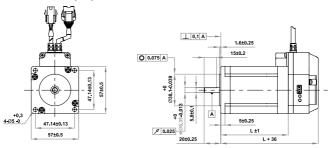


4.2 BT-56 Series

4.2.1 Motor Specifications

MODE	L	UNIT	BT-56S	BT-56M	BT-56L
DRIVE METHOD			BI-POLAR	BI-POLAR	BI-POLAR
NUMBER OF PHASES	3		2	2	2
VOLTAGE		VDC	1,56	1,62	2.7
CURRENT per PHAS	E	А	3	3	3
RESISTANCE per PH	ASE	Ohm	0.52	0,54	0.9
INDUCTANCE per PH	ASE	mH	1,0	2,0	3.8
HOLDING TORQUE		N·m	0.64	1,0	1,5
ROTOR INERTIA	ROTOR INERTIA		120	200	480
WEIGHTS	WEIGHTS		500	700	1150
LENGTH (L)		mm	46	54	80
ALLOWABLE	3mm		52	52	52
OVERHUNG LOAD	8mm	N	65	65	65
(DISTANCE FROM	13mm	IN	85	85	85
END OF SHAFT)	18mm		123	123	123
ALLOWABLE THRUST	LOAD	N	Lower than motor weight		
INSULATION RESISTA	NCE	MOhm	100min, (at 500VDC)		
INSULATION CLASS			CLASS B (130°C)		
OPERATING TEMPERA	TURE	°C		0 to 55	

4.2.2 Motor Dimension (mm)



*: There are 2 kinds size of front shaft diameter for BT-56 series as Φ 6,35 and Φ 8,0,

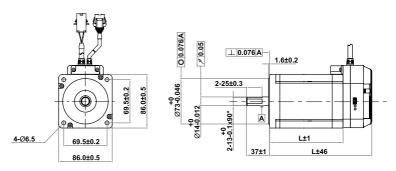
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4,3 BT-86 Series

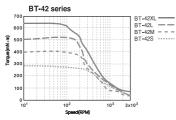
4.3.1 Motor Specifications

MODE	L	UNIT	BT-86M	BT-86L	BT-86XL
DRIVE METHOD			BI-POLAR	BI-POLAR	BI-POLAR
NUMBER OF PHASES	S		2	2	2
VOLTAGE		VDC	2.4	3,6	4.38
CURRENT per PHAS	E	Α	6	6	6
RESISTANCE per PH.	ASE	Ohm	0.4	0.6	0.73
INDUCTANCE per PH	IASE	mΗ	3,5	6,5	8,68
HOLDING TORQUE		Ν·m	4.0	7,5	9.0
ROTOR INERTIA		g·cm²	1400	2700	4000
WEIGHTS		Kg	2,3	3,8	5.3
LENGTH (L)		mm	79	117	155
ALLOWABLE	3mm		270	270	270
OVERHUNG LOAD	8mm	N	300	300	300
(DISTANCE FROM	13mm	IN	350	350	350
END OF SHAFT)	18mm		400	400	400
ALLOWABLE THRUST	ALLOWABLE THRUST LOAD		Lower than motor weight		
INSULATION RESISTA	NCE	MOhm	100min, (at 500VDC)		
INSULATION CLASS			CLASS B (130°C)		
OPERATING TEMPERA	TURE	Ç		0 to 55	

4.3.2 Motor Dimension (mm)



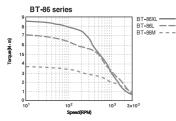
4.4 Motor Torque Characteristics



***Measured Condition**

Motor Voltage = 24VDC

Motor Current = Rated Current(Refer to Motor Specification) Drive = Ezi-STEP BT

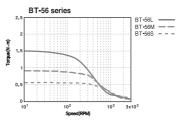


***Measured Condition**

Motor Voltage = 70VDC

Motor Current = Rated Current(Refer to Motor Specification)

Drive = Ezi-STEP BT



***Measured Condition**

Motor Voltage = 24VDC

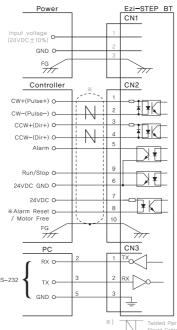
Motor Current = Rated Current(Refer to Motor Specification) Drive = Ezi-STEP BT

5. Installation and Cabling

5.1 Notes on Installation

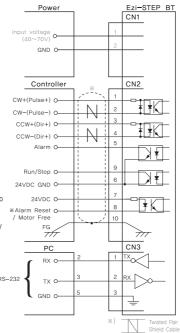
- 1) Ezi-STEP BT is designed for indoor use only.
- 2) The ambient temperature of the room should be $0^{\circ}C \sim 50^{\circ}C$.
- If the temperature of the product case is higher than 50°C, radiate heat of the outside to cool down,
- Do not install Ezi-STEP BT under direct rays, near magnetic or radioactive objects,

5.2 Connection Diagram Ezi-STEP-BT-42/56 Series



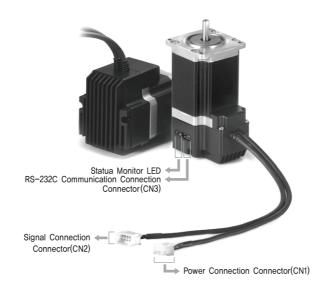
^{*}Alarm Rest signal line is also used for Motor FREE signal, (For details, please refer to the section for Control Input/ Output signal)

Ezi-STEP-BT-86 Series



*Alarm Rest signal line is also used for Motor FREE signal, (For details, please refer to the section for Control Input/ Output signal)

6. Setting and Operation



6,1 Status Monitor LED

6.1.1 Status LED Function and Condition

indication	Color	Function	Flash Condition
PWR	Green	Power Input Indication	Lights when power is On Flash when Motor Free status.
ALM	Red	Alarm Indication	Flash when protection function is activated (Identifiable which protection mode is activated by counting the LED flash times)

6.1.2 Protection functions and LED flash times

Times	Protection	Conditions
1	Over Current Error	Excessive current flowed into a motor
2	Over Speed Error	Motor speed exceeded 3,000rpm
3	Step Out Error	Abnormally motor do not followed pulsed input
5	Over Temperature Error	Internal temperature of a motor drive exceeded 55°C
6	Over Regenerative Voltage Error	Back-EMF is more high limit value BT-42/BT-56 Series: 50V, BT-86 Series: 70V
7	Motor Connect Error	Power is ON without connection of motor cable to drive
9	Motor Voltage Error	Motor voltage is less than low limit value BT-42/BT-56 Series: 20V, BT-86 Series: 36V
11	System Error	Error occurs in drive system
12	ROM Error	Error occurs in Parameter storage Device(ROM)
14	Input Voltage Error	Power source voltage is out of limited value BT-42/BT-56 Series: 20~28V, BT-86 Series: 40~70V



6.2 Power Connection Connector(CN1)

NO.	Function	Pin Layout
1	Input Power: +24VDC	
2	Input Power : GND	4 🔳 🗎 3
3	F. GND	2 🗐 🗓 🖯 1
4	NC	<u> </u>

*Only for BT-42, BT-56 Series,

NO.	Function	Pin Layout
1	Input Power: 40~70VDC	
2	Input Power: GND	2 1

*Only for BT-86 Series.

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6.3 Signal Connection Connector(CN2)

NO.	Function	Input/Output	Pin Layout
1	CW+(PULSE+)	Input	
2	CW-(PULSE-)	Input	
3	CCW+(DIR+)	Input	
4	CCW-(DIR-)	Input	2 10
5	ALARM	Output	
6	GND	Input	
7	+24VDC	Input	1 9
8	ALARM RESET	Input	
9	RUN/STOP	Output	
10	F. GND		

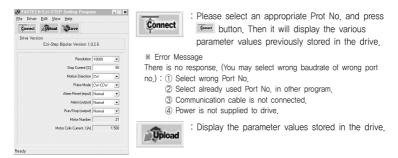
6.4 Communication Connection Connector(CN3)

NO.	Function	Input/Output	Pin Layout
1	Tx	Output	
2	Rx	Input	
3	GND		1 2 3

7. Setting Up Parameters

7.1 Setting Up Parameters

RS-232C serial communication port of a computer is used to set up various parameters of the motor drive. The set-up program is supplied with the product on a companion CD, It is recommended to make a copy of the program in any folder on your computer. Then please execute the program, named "Ezi-STEP BT Setting, exe", from the folder.





: Save the parameter values displayed on the screen into the drive.

7,2 Resolution Selection

Resolution means the number of pulses per one rotation of a motor.

Select a desired resolution by pressing in button on Ezi-STEP BT Setting screen. The possible resolution values are 500~50,000.



Press button to save the value selected into the drive. * The default factory setting is 10,000[Pulses/Revolution].

7.3 Stop Current Selection

Stop Current means the motor current value automatically set in 0,1 sec after motor stops. This is to prevent the overheat of a motor when the motor is under long time idling. Select a desired Stop Current by pressing in button on Ezi-STEP BT Setting screen. The range of this value is 10~100 and the unit is a percentage.



Press button to save the value selected into the drive. * The default factory setting is 50%

7 4 Rotational Direction Selection

The direction of the motor rotation can be selected either in CW(Clockwose) or in CCW(Count er Clockwise), Select a desired rotation direction by pressing in homeocomplex in button on Ezi-STEP BT Setting screen



Press button to save the value selected into the drive.

* The default factory setting is CW(Clockwise).

7.5 Pulse Input Selection

As the Pulsed inputs, a user can choose One-pulse-mode(Pulse/Dir) or two-pulse-mode(CW/CCW). Select a desired pulse mode by pressing in pulse mode [vulse mode] button on Ezi-STEP BT Setting screen.



Press button to save the value selected into the drive,

* The default factory setting is two pulse input mode(CW/CCW).

7.6 Alarm Reset Input Selection

Input method of Motor Free/Alarm Reset can be selected. Select a desired method by pressing in Amm Reset (Ford) Normal button on Ezi-STEP BT Setting screen.



Press button to save the value selected into the drive.

* The default factory setting is Nomal.

* Caution: When you select 'Inverse':

It can be 'Motor Free' status when power is applied to Ezi-STEP BT during Signal Connector(CN2) is not connected. The power LED(green) is flash to show the status of 'Motor Free'

7,7 Alarm Output Selection

Alarm signal output method can be selected when error happens. Select a desired method by pressing in button on Ezi-STEP BT Setting screen.



Press button to save the value selected into the drive, ** The default factory setting is Nomal,

7.8 Run/Stop Output Selection

Run/Stop output method can be selected that indicate the motor running status. Select a desired method by pressing in Runoscop (audual) Normal button on Ezi-STEP BT Setting screen.



Press button to save the value selected into the drive.

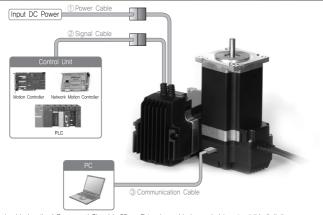
* The default factory setting is Nomal.

7.9 Motor Number, Motor Coils Current

This parameter can not be changeable. The information of Motor Number is needed for A/S of drive,



8. System Configuration



**Standard cable length of Power and Signal is 30cm, Extension cable is needed to extend this limitation,

8.1 Option

(1)Power Cable

Available to connect between Power and Ezi-STEP BT.

Item	Length[m]	Remark
CBTS-P-000F		Normal Cable
CBTS-P-		Robot Cable
CBTL-P-000F		Normal Cable for BT-86
CBTL-P-		Robot Cable for BT-86

□is for Cable Length, The unit is 1m and Max, 2m length,

②Signal Cable

Available to connect between Control Unit and Ezi-STEP BT.

Item	Length[m]	Remark
CBTS-S-DDDF		Normal Cable
CBTS-S-□□□M		Robot Cable

□is for Cable Length, The unit is 1m and Max, 20m length,

③Communication Cable

Available to connect between PC and Ezi-STEP BT. This is used for change setting value of Resolution and STOP Current etc

Item	Length[m]	Remark
CBTS-C-000F	000	Normal Cable

□is for Cable Length. The unit is 1m and Max, 15m length.

9. Control signal Input/Output Description

9,1 Input Signal

Input signals of the drive are all photocoupler inputs. The signal shows the status of internal photocouplers [ON: conduction], [OFF: Non-conduction], not displaying the voltage levels of the signal,



◆ CW, CCW Input

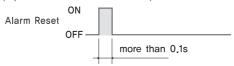
This signal can be used to receive a positioning pulse command from a user-side host motion controller, A user can select 1-pulse input mode of 2-pulse input mode, The input schematic of CW, CCW is designed for 5V TTL level, When using 5V level as an input signal, the resistor Rx is used and connect to the drive directly. When the level of input signal is more than 5V, have to add Rx, If this resistor is absent, the inner schematic can be broken, In input signal level is 12V case, Rx value is 680ohm and in 24V case, 1.8Kohm is suitable for Rx value,

◆ Motor Free Input

This input can be used only to adjust the position by manually moving the motor shaft from the load-side. By setting the signal [ON], the drive cuts off the power supply to the motor. Then, one can manually adjust output position, When setting the signal back to [OFF], the drive resumes the power supply to the motor and recovers the holding torque. When driving a motor, one needs to set the signal [OFF], In normal operations set the signal [OFF] of disconnect a wire to the signal.

◆ Alarm Reset Input

When a protection mode has been activated, a signal to this Alarm Reset input cancels the Alarm output, By setting the alarm reset input signal [ON], cancel Alarm output, Before cancel the Alarm output, have to remove the source of alarm.



[Caution] If Alarm Reset input signal still remains [ON], motor will be Free state. Keep in mind to change [ON]—[OFF] state. It operates reversely compare to Normal mode, when you set inverse mode.

9,2 Output Signal

As the output signal from the drive, there are the photocoupler outputs(Alarm, Run/Stop). The signal status operate as [ON: conduction], [OFF: Non-conduction] of photocoupler not as the voltage level of signal.

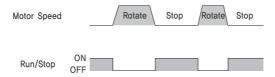


◆ Alarm Output

The Alarm output indicates [OFF] when the drive is in a normal operation. If a protection mode has been activated, it goes [ON]. A host controller needs to detect this signal and stop sending a motor driving command. When the drive detects an abnormal operation such as overload of overcurrent of a motor, it sets the Alarm output to [ON], flash the Alarm LED, disconnects the power to a motor, and stops the motor, simultaneously,

◆ Run/Stop Output

Run/Stop Output state is [ON] when motor positioning is completed, it operates reversely compare to Normal mode, when you set Inverse mode,



Appendix

■ Cable for RS-232C

For cable extension between PC and Ezi-STEP BT drive.

WIRING DIAGRAM

Drive Connector		Cablina	Motor Connector	
Pin Layout	Number	Cabling	Number	Pin Layout
(1) 1 2 2 3	1 2 3		1 2 3 4 5 6 7 8 9	1 6

Connector

Connector specifications for cabling to Ezi-STEP BT.

ITEM		Part Number	Maker	
	BT-42 Series	Connector Housing	5557-04R	MOLEX
Power	BT-56 Series	Terminal	5556T	MOLEX
(CN1)	BT-86 Series	Connector Housing	3191-2R	MOLEX
		Terminal	1381T	MOLEX
Signal(CN2)		Connector Housing	XADRP-10V	JST
		Terminal	SXA-001T-P0.6	JST
RS-232C		Connector Housing	5264-03	MOLEX
(CN3 : Drive Side)		Terminal	5263	MOLEX
RS-232C		D-SUB(9PIN) Connector	717SD-ESD9S	AMPHENOL
(CN3 : PC Side)		Backshell	17E-1657-09	AMPHENOL

^{**}These connectors are serviced together with Ezi-STEP BT except when purchasing cables as an option.
**Above connector is the most suitable product for Ezi-STEP BT. Another equivalent connector can be used.

■ MEMO	

• MEMO	



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 Please note that the specifications are subject to change without notice due to product improvements,

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