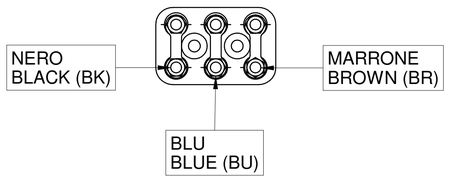
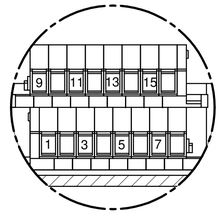
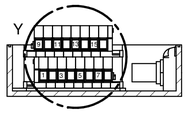


POTENZA - POWER	
DESCRIZIONE - DESCRIPTION	COLORE - COLOR
U - PHASE MOTOR	NERO-BLACK
V - PHASE MOTOR	BLU-BLUE
W - PHASE MOTOR	MARRONE - BROWN
GND	GIALLO/VERDE-YELLOW/GREEN

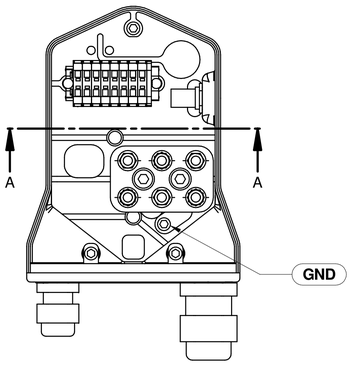
SEGNALE - SIGNAL		
ID	DESCRIZIONE - DESCRIPTION	COLORE - COLOR
1	0 V - ALIM. S1 - SUPPLY S1	BLU-BLUE
2	OUTPUT S1 - POS. TIRANTE - DRAW BAR POSITION	NERO-BLACK
3	+24 Vcc ALIM. S1 - SUPPLY S1	MARRONE - BROWN
4	0 V - ALIM. S1 - SUPPLY S2	BLU-BLUE
5	OUTPUT S2 - PINZA APERTA - CHUCK OPEN	NERO-BLACK
6	+24 Vcc ALIM. S1 - SUPPLY S2	MARRONE - BROWN
7	SONDA TERMICA - THERMOSWITCH	BIANCO - WHITE
8	SONDA TERMICA - THERMOSWITCH	BIANCO - WHITE
9	0 V - ALIM. S1 - SUPPLY S3	BLU-BLUE
10	OUTPUT S3 - ALBERO FERMO - SHAFT STANDSTILL	NERO-BLACK
11	+24 Vcc ALIM. S1 - SUPPLY S3	MARRONE - BROWN
12	PULSANTE C.U. - T.C. BUTTON	NERO-BLACK
13	PULSANTE C.U. - T.C. BUTTON	NERO-BLACK
14	0 Vcc ALIM. ELETTROV. - SUPPLY ELECTROFAN	BIANCO - WHITE
15	+24 Vcc ALIM. ELETTROV. - SUPPLY ELECTROFAN	MARRONE - BROWN
16	OUTPUT ELETTROVENTOLA - OUTPUT ELECTROFAN	VERDE - GREEN



DETTAGLIO Y

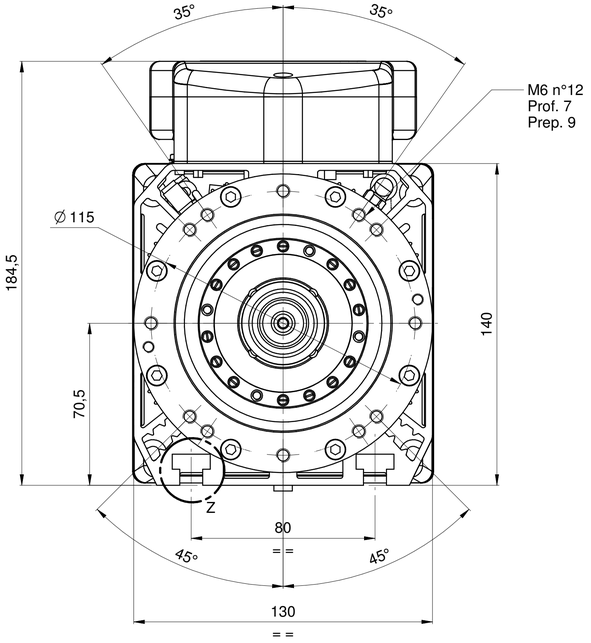


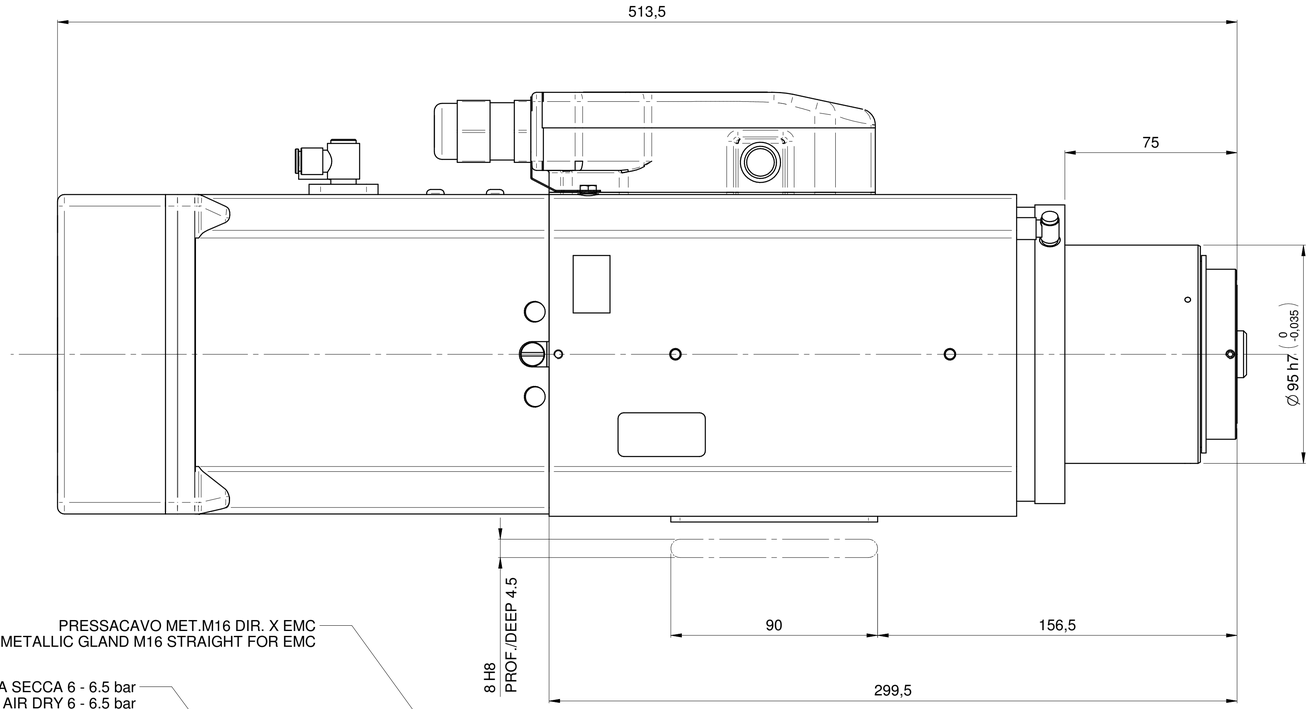
SEZIONE A-A

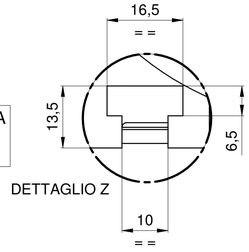


NOTA:
DURANTE LA CABLATURA DELL'ELETTROMANDRINO SERRARE LO SCHERMO DEL CAVO DI POTENZA E DI SEGNALE MEDIANTE I PRESSACAVI EMC

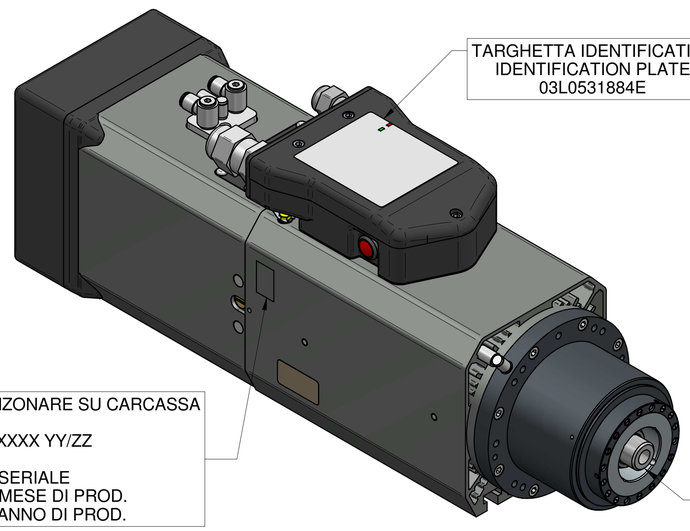
NOTE:
DURING THE CABLING OF SPINDLE TIGHTEN THE SHIELD OF POWER AND SIGNAL CABLE THROUGH METALLIC GLAND EMC

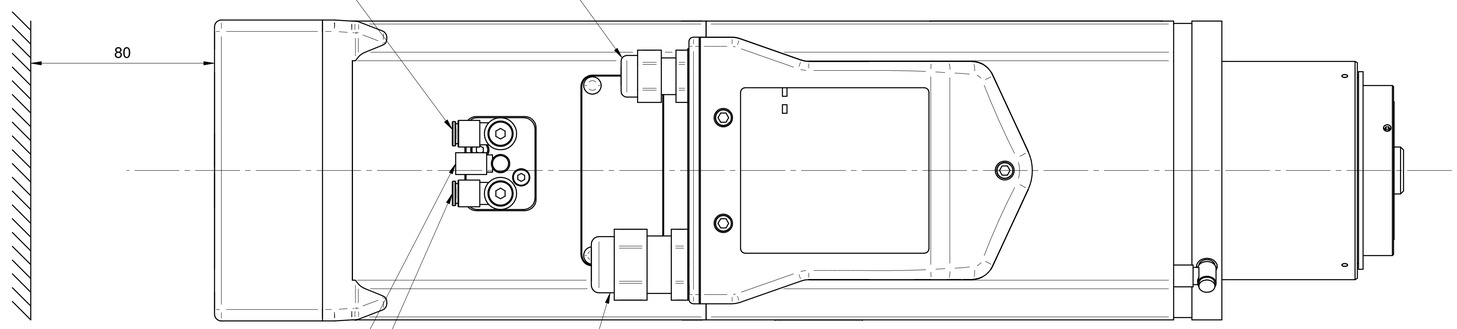






DETTAGLIO Z





MASSA MASS: 23 kg

01	07/06/2019	G.Franchino	Ininfluente (agg modello solido e tavola)		_
Rev	Data / Date	Firma / Signature	Descrizione ultima modifica / Last change description		Nº Modifica / Change ID
Caratteristiche tecniche non evidenziate secondo istruzione operativa SCM GROUP / Specifications not shown according to SCM GROUP operation instruction: IO.23/10TG				Verniciatura / Painting (SCM specific ST231DTG)	Superfice / Surface (m²)
Struttura saldata secondo specifica SCM / Welded according to SCM specific: ST232DTG Fusioni secondo specifica SCM / Mergers second SCM specific: ST233DTG				VER000	0
Quote senza indicazione di tolleranza, grado di precisione / Dimensions without indication of tolerance, accuracy: **SCM Specifica ST2310DTG**				Trattamento Superficiale / Surface Treatment (SCM specifications ST234DTG)	
	Firma / Signature	Data / Date	Rugosita' / Roughness'		
Ultimo rilascio / Latest release				Trattamento Termico / Heat Treatment (SCM specifications ST234DTG)	
Controllato / Checked by			CF1 10 0	Peso grezzo/Raw weight (kg)	Ricavare da o Stato di fornitura / Based on or State of supply
Disegnato / Designed by	G.Franchino	07/06/2019	Smussi / chamfer	Massa / Mass (kg) 30,136	Materiale / Material (SCM specifications ST235DTG) Vedi Tabella
HITECO HIGH TECHNOLOGY COMPONENTS			Denominazione / Item Name: ELETM QE-1F 8.5/6 24 63F NC CB		
			Scala / Scale 1:1,4	Codice / Item ID 29L0531841L	Rev 01 / Status / Tav. N. di N. 3/3

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